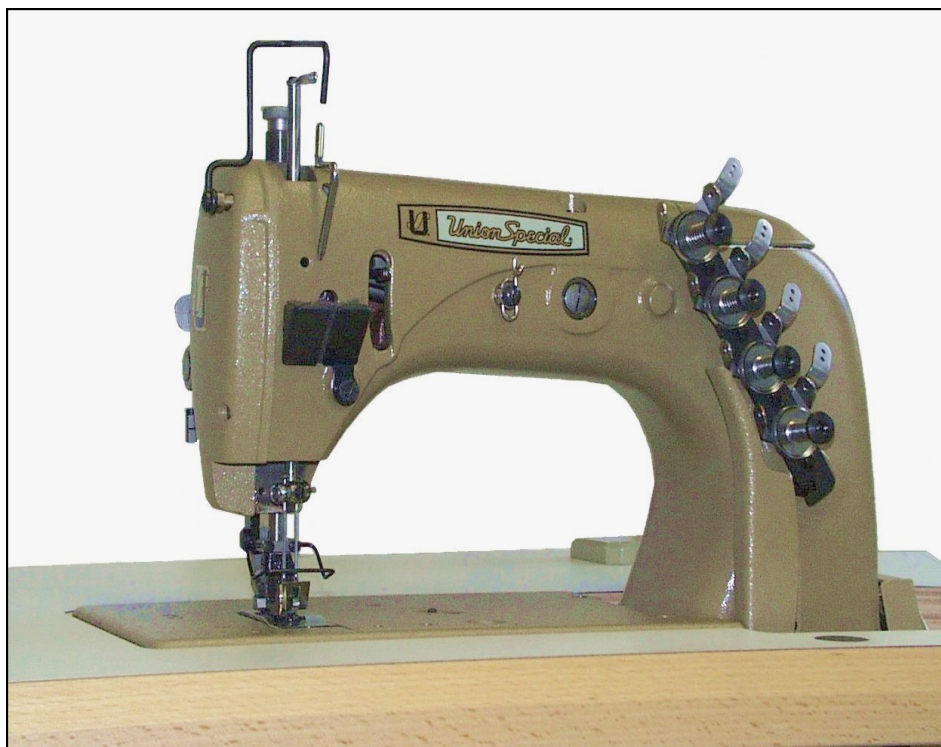




**Union Special** 53800BZ18-4031A  
53800BZ18-4031

## TWO NEEDLE DOUBLE LOCKED STITCH MACHINE WITH TOP AND BOTTOM FEED

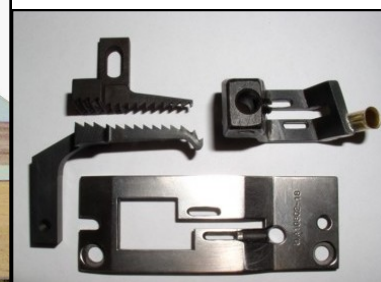


**Sewing parts for  
53800BZ18-4031A:**

**A10350GB** upper feed dog  
**A10801B18** presser foot

**Sewing parts for  
53800BZ18-4031:**

**A10350G** upper feed dog  
**A10350E** lower feed dog  
**A10801-18** presser foot  
**A10802-18** throat plate



**53800BZ18-4031A** Flat bed, high throw sewing machine - left needle in front - for two independent rows of 401 double locked stitch seams.

Power driven, independently adjustable, upper running feed with alternating presser foot action in addition to the lower feed to assure positive and uniform feeding on difficult types of medium weight woven polypropylene fabric and perfectly matched plies. Enclosed, single reservoir automatic lubrication system driven by a filter type oil return pump

Seam specification:	(401.401) SSa-2
Stitch range:	3,6 - 5,5 mm
Standard setting:	5,5 mm
Needle distance:	7,2 mm
Needle:	147GS170/067
Maximum speed:	3300 RPM (depending on material and stitch length)
Sewing capacity:	7,1 mm



(401.401) SSa-2

### **53800BZ18-4031**

Same as 53800BZ18-4031A, but with guides for 3 mm filler cord from the top and / or from below for sealing the needle punctures of the left needle.

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