

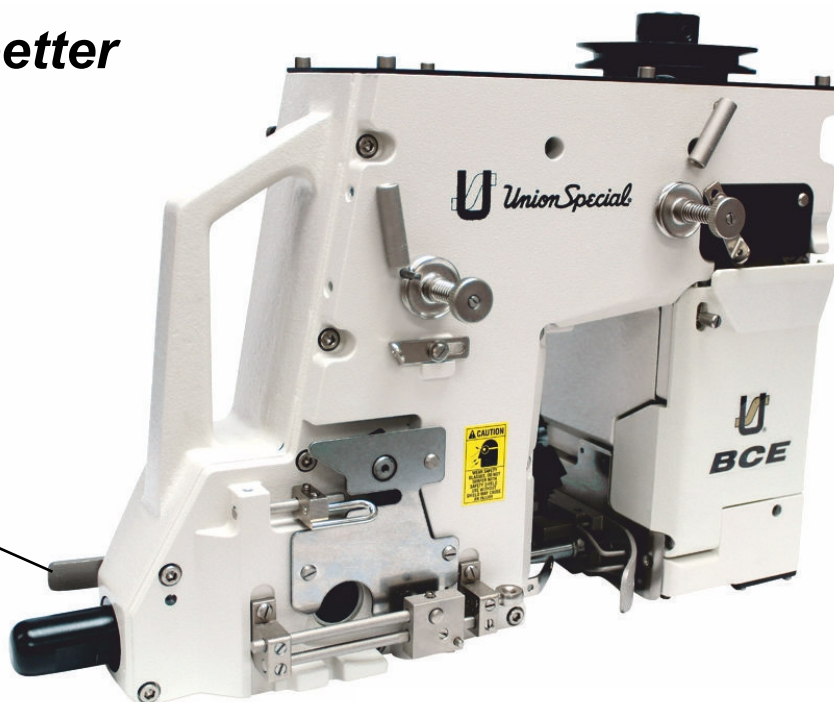
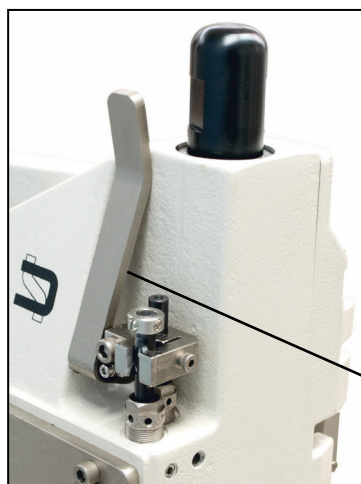
## NEW GENERATION

### IMPROVED "ECONOMY" LINE

with vertical acting presser foot system.  
*Without electro-mechanical components, therefore individual electronic control possible.*

*Sewing parts with special rust prevention coating and wider for better feeding*

*Introducing the better choice...*



*... in bag closing*

## IMPROVED "ECONOMY" BAG CLOSING MACHINE

### Features:

- Wide sewing parts
- Special rust prevention coating sewing parts
- Individual control
- Vertical acting presser foot system
- Fast: up to 2000 RPM, depending on stitch length, operation and material.
- Shell design casting
- New thread control system
- Internal forced lubrication
- Feeding direction right to left

### Benefits:

- Improved needle thread take up control
- Low noise and vibration
- Better feeding through wider parts
- Individual control by your electronic devices
- Independently adjustable chaining and presser foot pressure for optimized bag feeding
- High production: up to 20 bags per minute with a linear sewing speed up to 16 m/min. (at 9 mm stitch length), depending on operation and material.
- Longer part life
- Easily set a loose or tight seam as needed
- Simplified maintenance

● STURDY

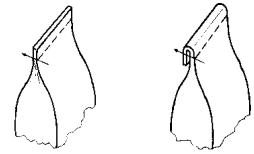
● RELIABLE

● EFFICIENT

**Improved Standard "ECONOMY" Bag Closing Machine with vertical acting presser foot system.**

**Sewing parts with special rust prevention coating and wider**

**BCE311P01-1NW:** For closing filled bags with a two thread double locked chainstitch (stitch type 401). Start-stop actuated by foot switch of column. Thread chain cutting by continuously driven horizontal nibbler knives. Stitch length easily adjustable from 6.5 to 11.5 mm (2-4 SPI), standard setting 9 mm (3 SPI). Capacity under presser foot up to 12.7 mm depending on style. Sewing capacity on paper up to 32 plies depending on weight of paper. Fixed pitch pulley, working diameter of 108 mm (4 1/4 inch)



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device

**Improved Automatic "ECONOMY" Bag Closing Machines with vertical acting presser foot system.**

**Without electro-mechanical components, therefore individual electronic control possible.**

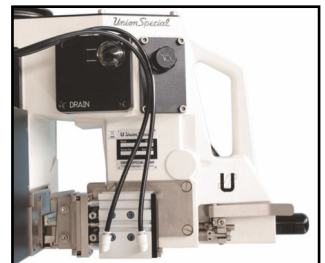
**Sewing parts with special rust prevention coating and wider**

**BCE311P15-1NW:** Same as BCE311P01-1NW, but thread chain is automatically cut by electro-pneumatically operated jump out scissors (see picture detail). Start-Stop controlled by photocell.



**BCE311UA25-1NW:** Single needle two thread double locked chainstitch bag closing machine (stitch type 401) for closing filled bags with or without a crepe paper or PP-tape (Without tape folder). Start-Stop controlled by photocell.

Tape respectively thread chain with or without filler cord are automatically trimmed by an **"advanced" electro-pneumatically operated guillotine** (actuated by double acting air cylinder, see picture detail).



**Advantage:** less tape waste and thread usage, because guillotine sits closer to the needle.

Sewing speed with crepe paper or PP-tape: up to approx. 12 m/min. (at 9 mm stitch length)

For application with bag feed-in devices, with tape folder. Tape width: 50, 60 (standard), 70 and 75 mm. Please specify when ordering.



Sewing without crepe tape      Sewing with crepe tape