



**Union Special**  
INDUSTRIAL SEWING EQUIPMENT

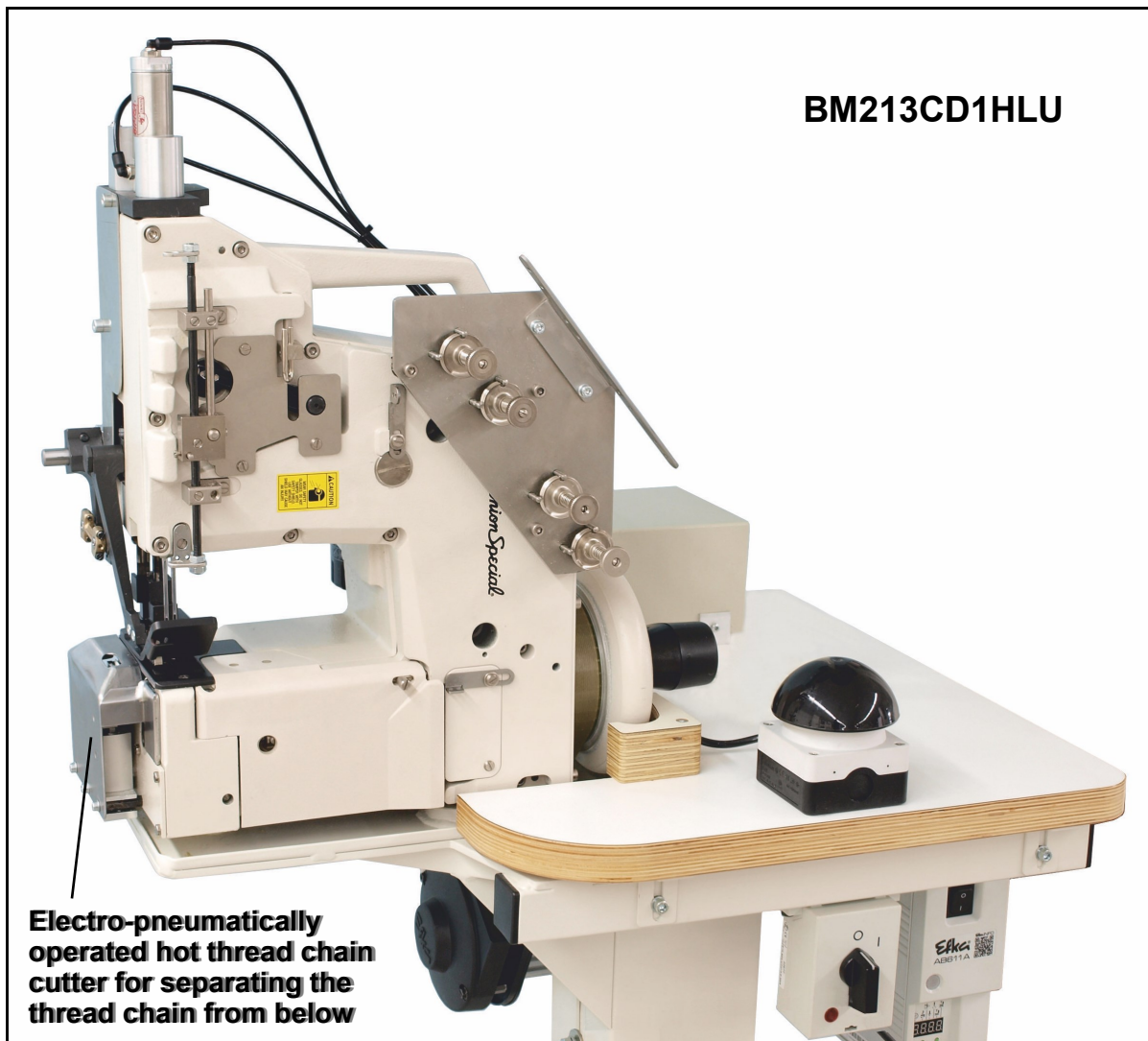
**BM213C2, BM213C1HLU  
BM213CD1HLU**

## „POWERSTITCHER“

High performance one or two needle top feed sewing machine for effectively manufacturing container bags.

**NEW**

**High puncture force through geared belt drive  
in connection with EFKA control AB611**



**Electro-pneumatically  
operated hot thread chain  
cutter for separating the  
thread chain from below**

**BM213C2  
with Pedestal  
PN386A862**

**BM213C1HLU  
BM213CD1HLU  
with Pedestal  
PN386A862H**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

**High performance one or two needle top feed sewing machine with geared belt drive**

STITCH RANGE:	6.5 - 10 mm
STANDARD SETTING:	9 mm
SEWING CAPACITY :	up to 18 mm
STANDARD NEEDLE:	9848GF300/120
MAXIMUM SPEED:	up to 2000 stitches / min. (depending on sewing operation)
SEAM SPECIFICATION: BM213C2, BM213C1HLU:	401 SSa-1
SEAM SPECIFICATION: BM213CD1HLU:	(401.401) SSa-2

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
BM213C2	Single needle two thread double locked stitch bag making machine with vertical acting presser foot system and rust protected external parts. Without thread chain cutter. With top and bottom feed. <b><u>High puncture force through geared belt drive.</u></b> Electro-pneumatically operated presser foot and upper feed dog lifter.  Pneumatic presser foot spring.  With guides for filler cord from the top and / or from below for sealing the needle punctures. Internal forced lubrication. Shell design casting. Low noise and vibration.	For matched seams on very heavy container bags (FIBCs) made of polypropylene fabric.  Easy crossing of side seams and belts.  Stops adjustable in needle up or down position with simultaneously lifting the presser foot and upper feed dog.	Polypropylene thread 2000-4000 Denier.	PN386A862 Pedestal for free arm installation of the sewing machine with geared belt drive and clutchless electronic drive.
BM213C1HLU	Same as BM213C2, but with built-in electro-pneumatically operated hot thread chain cutter left of the needle for separating the thread chain <b><u>from below.</u></b>			PN386A862H Pedestal for free arm installation of the sewing machine with geared belt drive and clutchless electronic drive.
BM213CD1HLU	Same as BM213C1HLU, but two needle four thread double locked stitch bag making machine.			

For many years UNION SPECIAL is well known for producing sturdy and long lasting sewing machines for the production of Big Bags (FIBCs). As a leading partner for the CONTAINER BAG manufacturers it is our obligation to serve you with the finest in quality and performance.

With the machine styles **BM213C2, BM213C1HLU and BM213CD1HLU** we offer you top products based on our long experience.

- High Seam Strength
- Low Thread Consumption
- High Sewing Speed and
- Positive Feeding
- High Sewing Capacity
- Easy Handling
- Low Maintenance
- Low Wear and Tear

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