

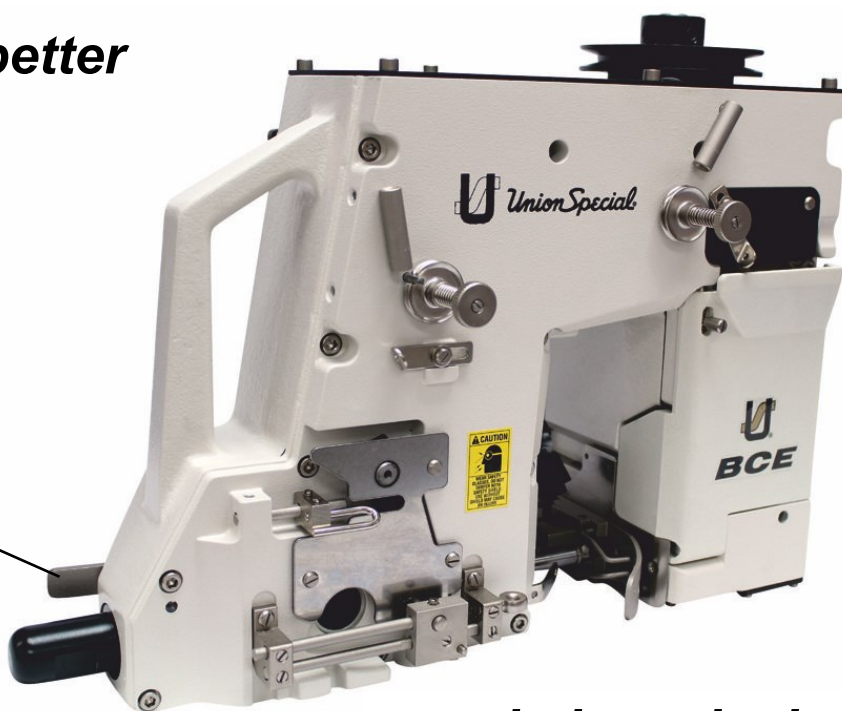
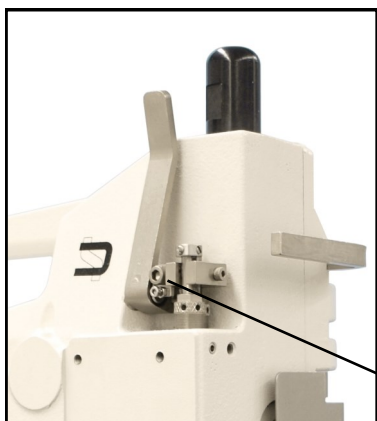
## NEW GENERATION

### IMPROVED "ECONOMY" LINE

with vertical acting presser foot system.  
*Without electro-mechanical components, therefore individual electronic control possible.*

Sewing parts with special rust prevention coating and wider for better feeding

*Introducing the better choice...*



*... in bag closing*

## IMPROVED "ECONOMY" BAG CLOSING MACHINE

### Features:

- Wide sewing parts
- Special rust prevention coating sewing parts
- Individual control
- Vertical acting presser foot system
- Fast: up to 2000 RPM, depending on stitch length, operation and material.
- Shell design casting
- New thread control system
- Internal forced lubrication
- Feeding direction right to left

### Benefits:

- Improved needle thread take up control
- Low noise and vibration
- Better feeding through wider parts
- Individual control by your electronic devices
- Independently adjustable chaining and presser foot pressure for optimized bag feeding
- High production: up to 20 bags per minute with a linear sewing speed up to 16 m/min. (at 9 mm stitch length), depending on operation and material.
- Longer part life
- Easily set a loose or tight seam as needed
- Simplified maintenance

● STURDY

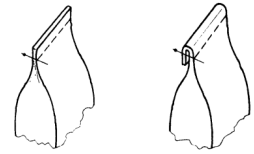
● RELIABLE

● EFFICIENT

**Improved Standard “ECONOMY” Bag Closing Machine with vertical acting presser foot system.**

**Sewing parts with special rust prevention coating and wider**

**BCE311P01-1NW:** For closing filled bags with a two thread double locked chainstitch (stitch type 401). Start-stop actuated by foot switch of column. Thread chain cutting by continuously driven horizontal nibbler knives. Stitch length easily adjustable from 6.5 to 11.5 mm (2-4 SPI), standard setting 9 mm (3 SPI). Capacity under presser foot up to 12.7 mm depending on style. Sewing capacity on paper up to 32 plies depending on weight of paper.



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device

**Improved Automatic “ECONOMY” Bag Closing Machines with vertical acting presser foot system.**

**Without electro-mechanical components, therefore individual electronic control possible.**

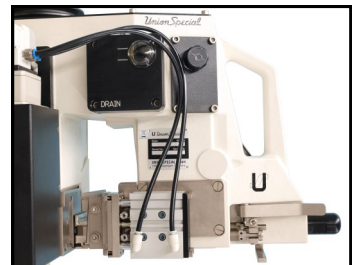
**Sewing parts with special rust prevention coating and wider**

**BCE311P15-1NW:** Same as BCE311P01-1NW, but thread chain is automatically cut by electro-pneumatically operated jump out scissors (see picture detail). Start-Stop controlled by photocell.



**BCE311UA25-1NW:** Single needle two thread double locked chainstitch bag closing machine (stitch type 401) for closing filled bags with or without a crepe paper or PP-tape (Without tape folder). Start-Stop controlled by photocell.

Tape respectively thread chain with or without filler cord are automatically trimmed by an **“advanced” electro-pneumatically operated guillotine** (actuated by double acting air cylinder, see picture detail).



**Advantage:** less tape waste and thread usage, because guillotine sits closer to the needle.

Sewing speed with crepe paper or PP-tape: up to approx. 12 m/min. (at 9 mm stitch length)

For application with bag feed-in devices, with tape folder. Tape width: 50, 60 (standard), 70 and 75 mm. Please specify when ordering.



Sewing without crepe tape

Sewing with crepe tape