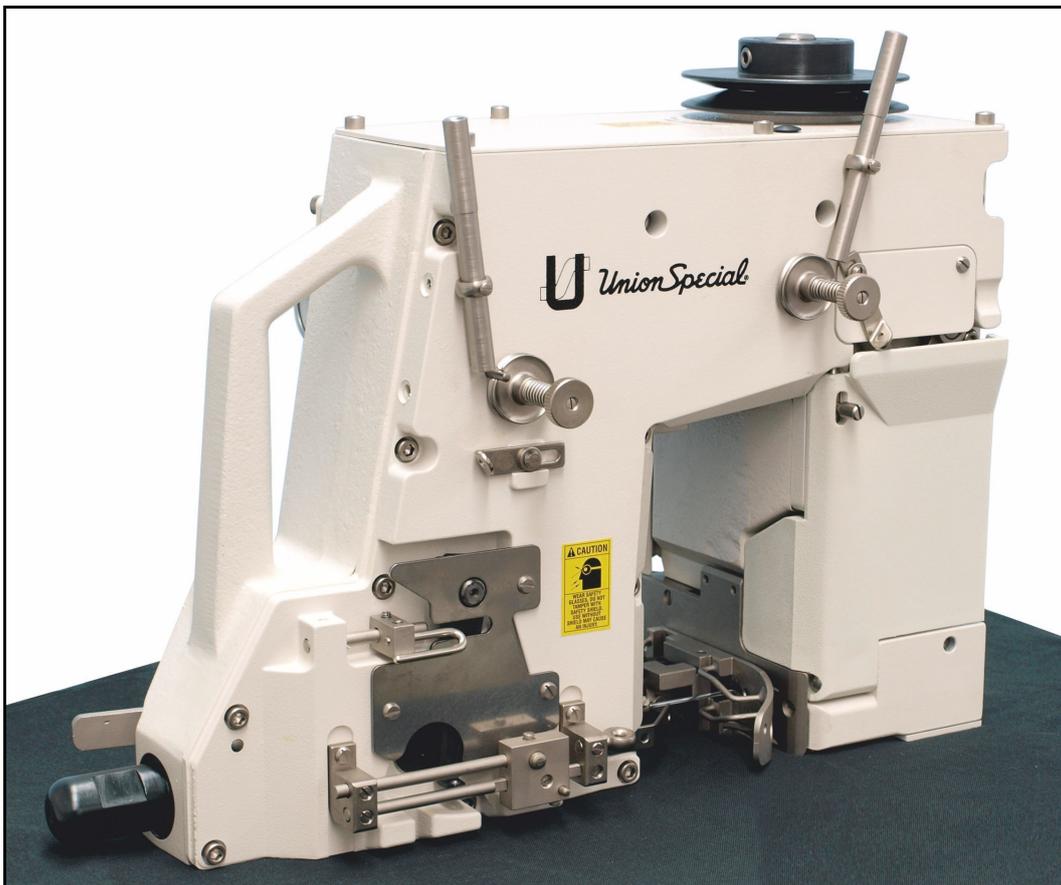


Introducing the better choice . . .

with vertical acting presser foot system and rust protected parts



. . . in bag closing

HIGH PERFORMANCE BAG CLOSING MACHINE

Features:

- Vertical acting presser foot system
- Rust protected external parts
- Fast: up to 2750 RPM, depending on stitch length, operation and material.
- Low noise and vibration
- Shell design casting
- Variable pitch pulley/handwheel
- New thread control system
- Internal forced lubrication
- Feeding direction right to left

Benefits:

- **Independently adjustable chaining and presser foot pressure for optimized bag feeding**
- **Protection against rust**
- High production: up to 44 bags of 50 kg per minute with a linear sewing speed up to 33 m/min. (108 ft/min.) depending on stitch length, operation and material.
- Longer part life
- Easy and quick sewing speed adjustment
- Easily set a loose or tight seam as needed
- Simplified maintenance

● STURDY

● RELIABLE

● EFFICIENT

Automatic High Performance Bag Closing Machine with vertical acting presser foot system

BC211P16-1M: Two thread double locked chainstitch bag closing machine (stitch type 401) for closing filled bags.

Start-stop automatically by feeler controlled proximity switch.

Thread chain is automatically cut by electro-pneumatically operated jump out scissors.

Stitch length easily adjustable from 6.5 to 12.5 mm (2-4 SPI), standard setting 8 mm (3 SPI).

Capacity under presser foot up to 12.7 mm depending on style.

Sewing capacity on paper up to 32 plies depending on weight of paper.

Sewing machine pitch pulley / handwheel adjustable, working diameter from 90 mm (3 1/2 inch) to 108 mm (4 1/4 inch).

Control voltage 24 V DC.

BC211P16-1A: Same as BC211P16-1M, but control voltage 200-230V, 50/60 Hz.

BC291P16-1M: Same as BC211P16-1M, but single thread chainstitch bag closing machine (stitch type 101)

BC211U24-1M: Two thread double locked chainstitch bag closing machine (stitch type 401) for closing filled bags respectively binding the seam with a folded crepe paper or PP-tape.

With tape folder, adjustable 50 to 70 mm (2 to 2 3/4 inch)

Presser foot bottom with guide for "Easy Open" tape.

Start-Stop automatically by feeler controlled proximity switch.

Tape respectively thread chain with or without filler cord are automatically trimmed by an **"advanced" electro-pneumatically operated guillotine** (actuated by rotary air cylinder, see picture detail).

Advantage: Less tape waste and thread usage, because guillotine sits closer to the needle.

BC211UA24-1M: Same as BC211U24-1M, but without tape folder.

For used with bag feed-in, trimming and taping device with tape folder.

Tape width: 50 , 60 (standard), 70 and 75 mm.

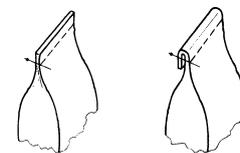
Please specify when ordering.

BC291UA24-1M: Same as BC211UA24-1M, but single-thread chainstitch bag closing machine (stitch type 101) for "Easy-Open" closure.

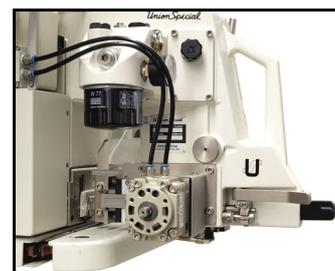
BC211UA26-1M: Two thread double locked chainstitch bag closing machine for closing filled bags with or without a crepe paper resp. PP-tape (Without tape folder). The electro-pneumatically operated guillotine actuated by double acting air cylinder . (See picture detail)

For application with bag feed-in devices.

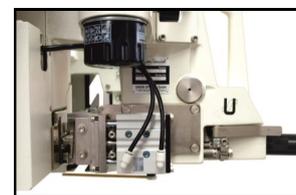
BC211UA26-1MZ4061: Same as BC211UA26-1M, but with needle cooler pipe attached.



Fold-over closure manually by operator or by additional bag feed-in device with bag-top fold-over device



Sewing with crepe and "Easy open" tape



Sewing without crepe tape



Sewing with crepe tape

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