

U Union Special

SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINE FOR EFFECTIVELY MANUFACTURING **CONTAINER BAGS**



80800CH with Pedestal PN382A854L or Pedestal PN382G132 or **Sewing Table UN382G132**



80800CH

SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINE

STITCH RANGE: 6.5 to 11 mm

STANDARD SETTING: 10 mm

SEWING CAPACITY: up to 17 mm STANDARD NEEDLE: 9848G 250/100

THREADS: two, 2500 Denier (sewn off)
MAXIMUM SPEED: 1800 RPM (depending on

sewing operation)

SEAM SPECIFICATION: 401 SSa-1

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
80800CH	Single needle double locked stitch machine with built-in thread chain cutter and plain feed. Guide for filler cord from the top for sealing the needle punctures. Throat plate 80724C with guide for filler cord from below as an extra send and charge item.	tubes on CONTAINER BAGS. Crossing heavy seams is not possible. With electronic drives only: Stops adjustable in needle up and down position with simultaneously	Polypropylene thread 1000 to 4000 Denier	PN382A854L Pedestal with clutchless electronic drive. Electro-pneumatic presser foot lifter. PN382G132 Pedestal with clutch motor (no automatic needle postioning). Mechanical presser foot lifter, foot tread- le operated UN382G132 Sewing table with clutch motor (no automatic needle postioning). Mecha- nical presser foot lifter, foot treadle operated.

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