

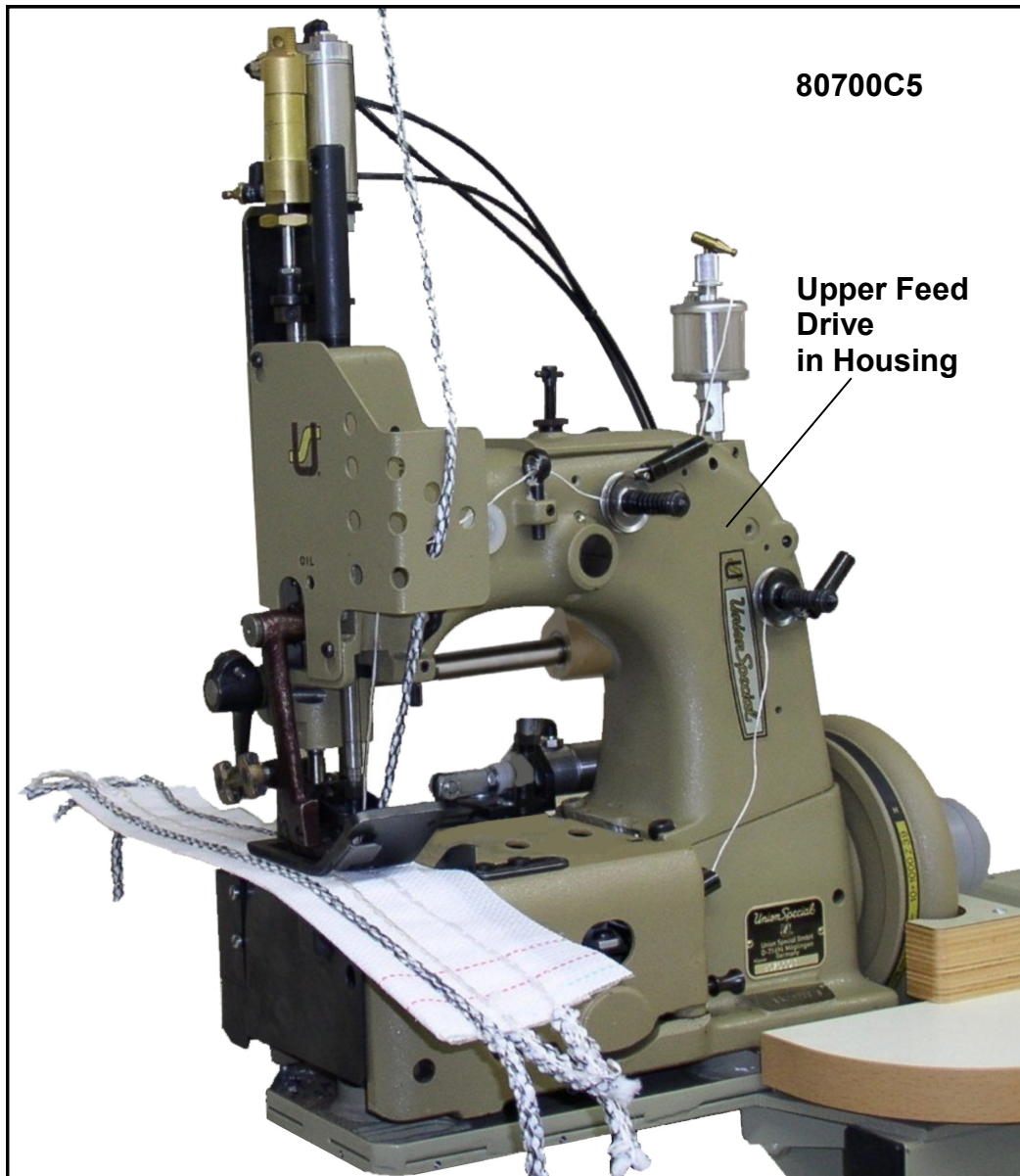


Union Special
INDUSTRIAL SEWING EQUIPMENT

80700C4, 80700C5,
80700C4HL

SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES
with Top and Bottom Feed and Maximum Under Arm Clearance

THE MULTI PURPOSE SEWING MACHINES
for very strong seams in the production of **CONTAINER BAGS**



80700C4, C5
with Pedestal
PN382A854

80700C4HL
with Pedestal
PN382A854H

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**



**SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES
with Top and Bottom Feed**

STITCH RANGE:	6.8 to 12 mm
STANDARD SETTING:	10 mm
SEWING CAPACITY:	up to 18 mm
STANDARD NEEDLE(S):	9848G250/100
MAXIMUM SPEED:	1400 RPM (depending on sewing operation)
SEAM SPECIFICATION:	401 SSa-1

Machine Style	Description	Application	Threads for Needle and Looper	Required Installation
80700C4	Single needle double locked stitch machine with top and bottom feed left of the needle. Without any thread cutter. Upper feed drive in housing, therefore maximum capacity under the arm. Electro-pneumatically operated presser foot and upper feed dog lifter. Pneumatic presser foot spring. Guides for polypropylene filler cord from the top and / or from below for sealing the needle punctures. Control voltage: 24 V DC.	For inserting top covers, attaching filling and discharging tubes on CONTAINER BAGS: Easy crossing of side seams and belts. Stops adjustable in needle up and down position with simultaneously lifting the presser foot and upper feed dog.	Polypropylene thread, 2000 - 4000 Denier.	PN382A854 Pedestal for free arm installation of the sewing machine with clutchless electronic drive.
80700C5	Same as 80700C4 but with pneumatically operated thread chain cutter. Control voltage: 24 V DC.			
80700C4HL	Same as 80700C4 but with built-in electro-pneumatically operated hot thread chain cutter left of the needle. Control voltage: 24 V DC.			PN382A854H Pedestal for free arm installation of the sewing machine with clutchless electronic drive.

For many years UNION SPECIAL is well known for producing sturdy and long lasting sewing machines for the production of Big Bags (FIBCs). As a leading partner for the Container Bag manufacturers it is our obligation to serve you with the finest in quality and performance. With the machine styles **80700C4, C5 and C4HL** we offer you top products based on our long experience.

- **High Seam Strength**
- **Low Thread Consumption**
- **High Sewing Speed and**
- **Positive Feeding**
- **High Sewing Capacity**
- **Easy Handling**
- **Low Maintenance**
- **Low Wear and Tear**

But the most important argument for the manufacturer is the **multiple application of the sewing machines**.
Table installation available on request.

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