

**SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES**  
with top and bottom feed and maximum underarm clearance  
**FOR EFFECTIVELY MANUFACTURING CONTAINER BAGS**  
**AND FOR GEOTEXTILES**



**80700C3**

**80700C3HL**

with

**Pedestal PN382A854L or**  
**Pedestal PN382G132 or**  
**Sewing Table UN382G132**

**Pedestal PN382A854LH**

- **STURDY**
- **EFFICIENT**
- **RELIABLE**
- **FAST**

**SINGLE NEEDLE DOUBLE LOCKED STITCH MACHINES**

STITCH RANGE: 6 to 12 mm  
 STANDARD SETTING: 10 mm  
 SEWING CAPACITY: up to 17 mm  
 STANDARD NEEDLE : 9848G 250/100  
 THREADS: two, 2500 Denier (sewn off)  
 MAXIMUM SPEED: 1400 RPM (depending on sewing operation)  
 SEAM SPECIFICATION: 401 SSa-1

| Machine Style | Description  | Application   | Threads for Needle and Looper               | Required Installation   |
|---------------|--|---|---|---|
| 80700C3       | <p>Single needle double locked stitch machine with top and bottom feed left of the needle with built-in thread chain cutter.</p> <p>Upper feed drive in housing, therefore maximum capacity under the arm.</p> <p>Without electro-pneumatically operated presser foot and upper feed dog lifter.</p> <p>Without pneumatic presser foot springs.</p> <p>Guides for polypropylene filler cord from the top and / or from below for sealing the needle punctures.</p> | <p>For inserting top covers, attaching filling and discharging tubes on CONTAINER BAGS.</p> <p>Easy crossing of side seams and belts.</p> <p>Also suited for fast, consistent sewing of geotextiles.</p> <p>With electronic drives only:<br/>Stops adjustable in needle up and down position with simultaneously lifting the presser foot and upper feed dog.</p> | Polypropylene thread<br>1000 to 4000 Denier | <p>PN382A854L<br/>Pedestal with clutchless electronic drive.<br/>Electro-pneumatic presser foot lifter.</p> <p>PN382G132<br/>Pedestal with clutch motor (no automatic needle positioning).<br/>Mechanical presser foot lifter, foot treadle operated.</p> <p>UN382G132<br/>Sewing table with clutch motor (no automatic needle positioning).<br/>Mechanical presser foot lifter, foot treadle operated.</p> |
| 80700C3HL     | <p>Same as 80700C3, but with built-in electro-pneumatically operated hot thread chain cutter left of the needle for separating the thread chain.</p>   |   |   | <p>PN382A854LH<br/>Pedestal with clutchless electronic drive.<br/>Electro-pneumatic presser foot lifter.</p>  |

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